

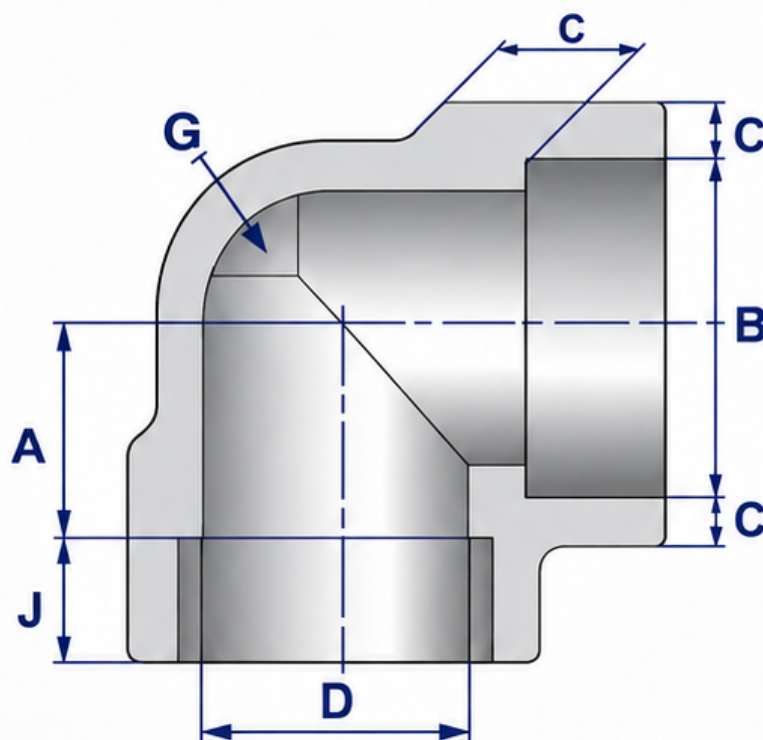
# KOLANO 90° SOCKET WELD

## DOSTĘPNE KLASY:

• 3000 lbs • 6000 lbs • 9000 lbs

## DOSTĘPNE MATERIAŁY:

• A105 • A350 LF2 • 304L • 316L



## DOSTĘPNE KLASY:

3000 / 6000 / 9000 lbs

## DOSTĘPNE MATERIAŁY:

A105 / A350 LF2 / 304L / 316L

## 3000 lbs

| SIZE   | B min. | B max. | D min. | D max. | C* min. | C* avg. | G min. | J min. | A    | A tol. | kg/szt. |
|--------|--------|--------|--------|--------|---------|---------|--------|--------|------|--------|---------|
| 1/8"   | 10.8   | 11.2   | 6.1    | 7.6    | 3.18    | 3.18    | 2.41   | 9.5    | 11.0 | 1.0    | 0.125   |
| 1/4"   | 14.2   | 14.6   | 8.5    | 10.0   | 3.30    | 3.78    | 3.02   | 9.5    | 11.0 | 1.0    | 0.125   |
| 3/8"   | 17.6   | 18.0   | 11.8   | 13.3   | 3.50    | 4.01    | 3.20   | 9.5    | 13.5 | 1.5    | 0.145   |
| 1/2"   | 21.8   | 22.2   | 15.0   | 16.6   | 4.09    | 4.67    | 3.73   | 9.5    | 15.5 | 1.5    | 0.275   |
| 3/4"   | 27.2   | 27.6   | 20.2   | 21.7   | 4.27    | 4.90    | 3.91   | 12.5   | 19.0 | 1.5    | 0.375   |
| 1"     | 33.9   | 34.3   | 25.9   | 27.4   | 4.98    | 5.69    | 4.55   | 12.5   | 22.5 | 2.0    | 0.550   |
| 1 1/4" | 42.7   | 43.1   | 34.3   | 35.8   | 5.28    | 6.07    | 4.85   | 12.5   | 27.0 | 2.0    | 0.780   |
| 1 1/2" | 48.8   | 49.2   | 40.1   | 41.6   | 5.54    | 6.35    | 5.08   | 12.5   | 32.0 | 2.0    | 1.050   |
| 2"     | 61.2   | 61.7   | 51.7   | 53.3   | 6.04    | 6.93    | 5.54   | 16.0   | 38.0 | 2.0    | 1.500   |
| 2 1/2" | 73.9   | 74.4   | 61.2   | 64.2   | 7.67    | 8.76    | 7.01   | 16.0   | 41.0 | 2.5    | 3.000   |
| 3"     | 89.8   | 90.3   | 76.4   | 79.4   | 8.30    | 9.52    | 7.62   | 16.0   | 57.0 | 2.5    | 5.000   |
| 4"     | 115.2  | 115.7  | 100.7  | 103.8  | 9.35    | 10.69   | 8.56   | 19.0   | 66.5 | 2.5    | 9.000   |

## 6000 lbs

| SIZE   | B min. | B max. | D min. | D max. | C* min. | C* avg. | G min. | J min. | A    | A tol. | kg/szt. |
|--------|--------|--------|--------|--------|---------|---------|--------|--------|------|--------|---------|
| 1/8"   | 10.8   | 11.2   | 3.2    | 4.8    | 3.43    | 3.96    | 3.15   | 9.5    | 11.0 | 1.0    | 0.140   |
| 1/4"   | 14.2   | 14.6   | 5.6    | 7.1    | 4.01    | 4.60    | 3.68   | 9.5    | 13.5 | 1.0    | 0.175   |
| 3/8"   | 17.6   | 18.0   | 8.4    | 9.9    | 4.37    | 5.03    | 4.01   | 9.5    | 15.5 | 1.5    | 0.350   |
| 1/2"   | 21.8   | 22.2   | 11.0   | 12.5   | 5.18    | 5.97    | 4.78   | 9.5    | 19.0 | 1.5    | 0.400   |
| 3/4"   | 27.2   | 27.6   | 14.8   | 16.3   | 6.04    | 6.96    | 5.56   | 12.5   | 22.5 | 1.5    | 0.650   |
| 1"     | 33.9   | 34.3   | 19.9   | 21.5   | 6.93    | 7.92    | 6.35   | 12.5   | 27.0 | 2.0    | 0.950   |
| 1 1/4" | 42.7   | 43.1   | 28.7   | 30.2   | 6.93    | 7.92    | 6.35   | 12.5   | 32.0 | 2.0    | 1.350   |
| 1 1/2" | 48.8   | 49.2   | 33.2   | 34.7   | 7.80    | 8.92    | 7.14   | 12.5   | 38.0 | 2.0    | 2.100   |
| 2"     | 61.2   | 61.7   | 42.1   | 43.6   | 9.50    | 10.92   | 8.74   | 16.0   | 41.0 | 2.0    | 3.100   |

## 9000 lbs

| SIZE   | B min. | B max. | D min. | D max. | C* min. | C* avg. | G min. | J min. | A    | A tol. | kg/szt. |
|--------|--------|--------|--------|--------|---------|---------|--------|--------|------|--------|---------|
| 1/2"   | 21.8   | 22.2   | 5.6    | 7.2    | 8.18    | 9.35    | 7.47   | 9.5    | 25.5 | 1.5    | 0.780   |
| 3/4"   | 27.2   | 27.6   | 10.3   | 11.8   | 8.56    | 9.78    | 7.82   | 12.5   | 28.5 | 1.5    | 1.150   |
| 1"     | 33.9   | 34.3   | 14.4   | 16.0   | 9.96    | 11.38   | 9.09   | 12.5   | 32.0 | 2.0    | 1.700   |
| 1 1/4" | 42.7   | 43.1   | 22.0   | 23.5   | 10.62   | 12.14   | 9.70   | 12.5   | 35.0 | 2.0    | 2.400   |
| 1 1/2" | 48.8   | 49.2   | 27.2   | 28.7   | 11.12   | 12.70   | 10.15  | 12.5   | 38.0 | 2.0    | 2.800   |
| 2"     | 61.2   | 61.7   | 37.4   | 38.9   | 13.29   | 13.84   | 11.07  | 16.0   | 54.0 | 2.0    | 6.250   |

**UWAGA:** Wymiary w milimetrach • Wagi orientacyjne

**REMARKS:** Dimensions in millimeters • Weights are approximate